

# Masport®

## DOMESTIC ROTARY MOWERS

### SERIES 18

Part Number

965764

Model

LAWN MARSHAL 19

Engine # 502360

Loncin Series 123cc

Month and Year of Manufacture: April 2019

Starting Serial Number: 8352572

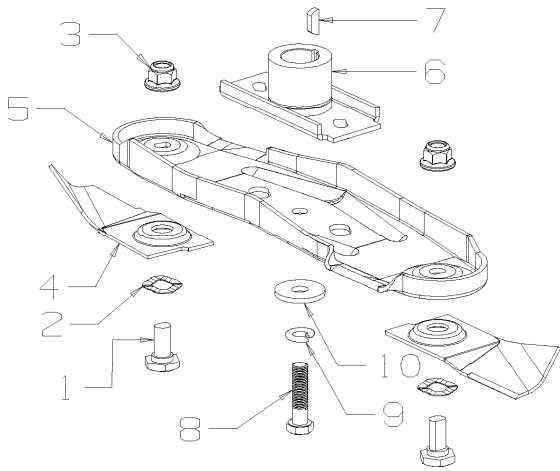


Photo is an indication only, it is not a true reproduction of this mower

Issue A.0  
ECN 04068  
April 2019 PB  
REF # 765764S



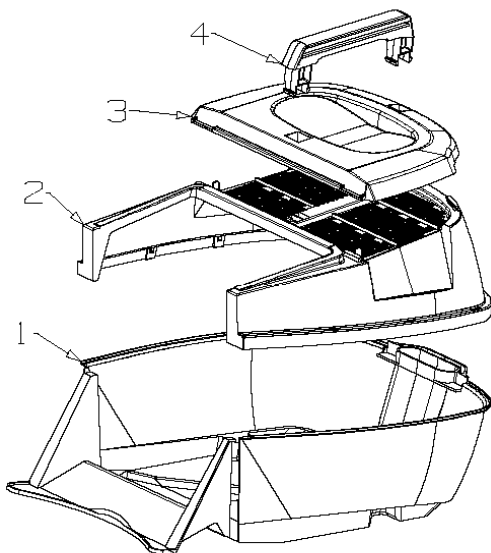
## 460mm Blade Assembly



Item	Part No	Description	Qty
1	<b>581707</b>	Bolt- Pivot M10 x 22	2
2	<b>580693</b>	Washer, Wavy 13.4 x 24.2	2
3	<b>503672</b>	Nut, M10 Hex Nyloc Flange	2
4	<b>980658</b>	Blade- Quick Cut, 460mm	2
5	<b>980653</b>	Carrier- Blade, Quick Cut	1
6	<b>014173</b>	Driver Assy-Blade , 7/8"	1
7	<b>500636</b>	Key, Woodruff-5/8" x 5/32" x 1/4"	1
8	<b>581610</b>	Screw, Set NF 3/8" x 1.25 NYG8	1
9	<b>500204</b>	Washer, Spring 3/8"	1
10	<b>503667</b>	Washer, Flat 9.75 x 30 x 3.0	1

<b>783690</b>	<b>Bolt Set, Inc Items 2 x 1, 2, 3</b>
<b>780658</b>	<b>Blade &amp; Bolt Pack, Inc Items 2 x 1, 2, 3, 4</b>
<b>783261</b>	<b>Blade Assy 460, Inc Items 5 + 2 x 1, 2, 3, 4</b>

## Catcher Assembly 18"

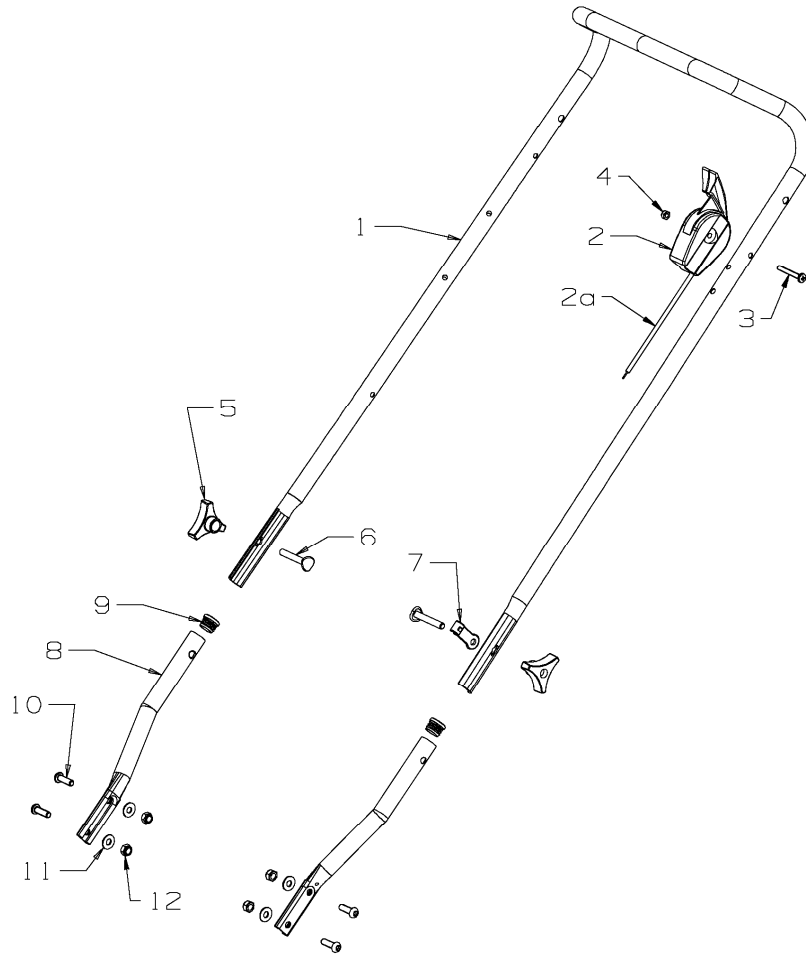


Item	Part No	Description	Qty
1	<b>583295</b>	Catcher- Bottom, 18" Brand Black	1
2	<b>579117</b>	Catcher- Top, 18" Black	1
3	<b>580674</b>	Catcher- Lid, 18" Black	1
4	<b>580673</b>	Catcher- Handle	1

### Replacement Catcher Assembly Options

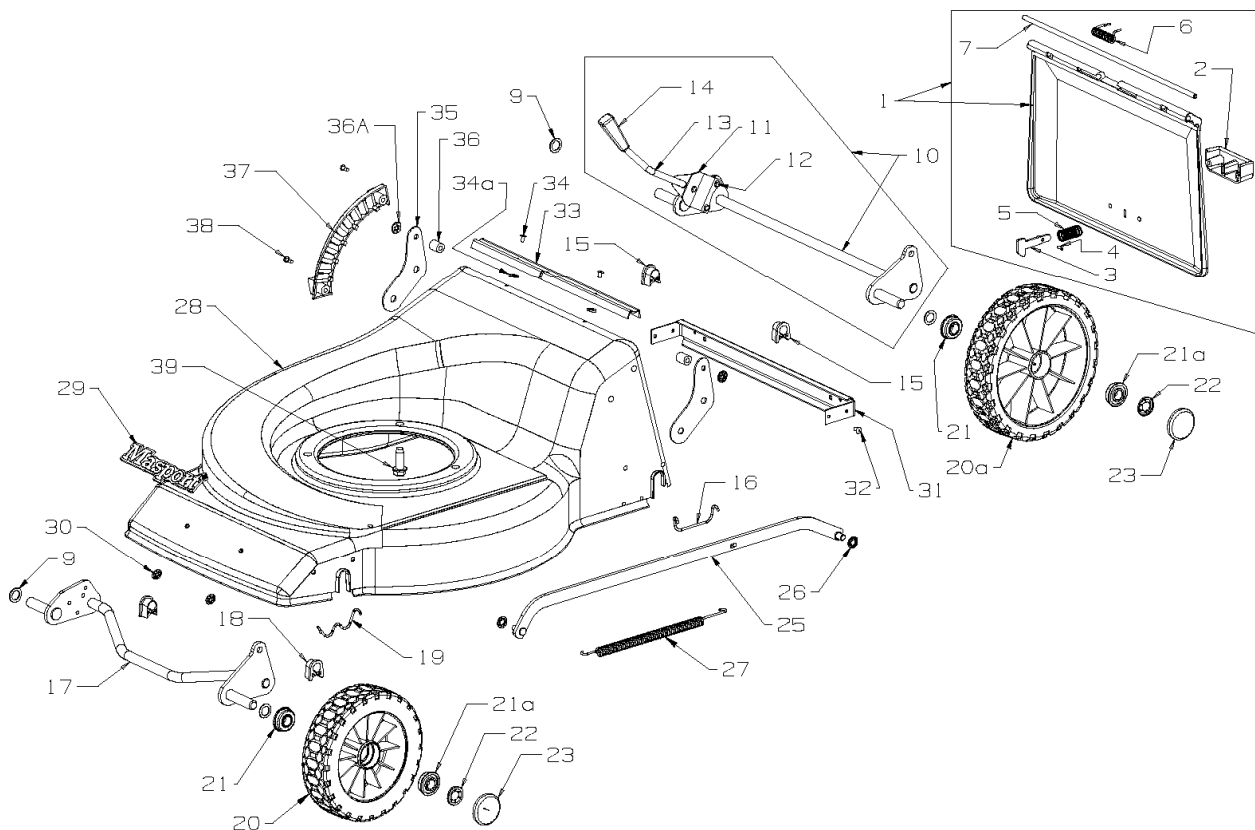
**980670 Catcher Assy Black 18" with Unbranded Base**

**783006 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Black Base**



Item	Part No	Description	Qty	Not Illustrated
1	<b>780616</b>	Handle & Sleeve PVC/BLK	1	<b>503054</b> Tie- Nylon Cable, Black 1
2/2a	<b>583458</b>	<b>Throttle Ctrl &amp; Cable, Wescon</b>	1	<b>573174</b> Decal, HSG Lawn Marshal 1
		(Also available: Lever 574398, Body 574430)		<b>579414</b> Decal, Noise MAS 75dba 1
3	<b>503604</b>	*Screw, Pan M6 x 45 Poz	1	<b>581180</b> Instruct, Catcher Assy 1
4	<b>501764</b>	*Nut, M6 Hex Nyloc x 6mm thick	1	<b>582049</b> Decal, Flap Caution 1
5/6	<b>774230</b>	<b>Knob Lock Assembly (2 per)</b>	1	<b>582070</b> Decal, Serial Number 1
5	<b>574230</b>	*Knob- Plastic, M8 Insert	2	<b>583152</b> Owner Manual, Masport 1
6	<b>574218</b>	*Bolt, Sph M8 x 53 x 35	2	
7	<b>581527</b>	Retainer- Clutch Cable, Handle	1	
8	<b>980692</b>	Handle- Lower, Stub Black	2	
9	<b>503319</b>	Plug- 22mm Black Plastic	2	
10	<b>503643</b>	Screw, Set M8 x 25 Button/Head	4	
11	<b>501606</b>	Washer, Flat, 8 x 19 x 1.6	4	
12	<b>501793</b>	Nut, M8 Hex Nyloc x 8mm thick	4	

When ordering spares: PLEASE QUOTE PART NUMBER & Description, NOT illustrated number. Item Qty = 1 per part unless stated differently.  
**BOLD TEXT** = Assemblies. Text starting with \* = items included in the assemblies & may not be available as a spares item.  
 Determine the left hand or right hand sides by standing in the operating position (standing at the handle).



Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	764242	<b>Flap Assy- Plastic, Latched Blk</b>	1	22	503236	Clip- Starlock, 1/2"	4
2	580602	*Handle - Flap	1	23	581000	Hub Cap- Button, MK6 Black	4
3	981650	*Latch- Flap, Barbed	1	25	972288	Rod Assy- Connecting, 460	1
4	502019	*Pin, Tension 3.0 x 8	1	26	501365	Clip- Starlock, 5/16"	2
5	581106	*Spring- Latch, Flap	1	27	581463	Spring- Counter Balance	1
6	581349	*Spring- Flap	1	28	981460	<b>Housing- Steel 18", ODS RED</b>	1
7	779732	*Wire- Flap Pivot 6mm x 377mm	1	29	581240	*Nameplate- MASPORT	1
9	503301	Washer; Flat 1/2 x 3/4 x 18g	4	30	503150	*Clip- Starlock, 5 dia	2
10	767077	<b>Axle Assy- Rear, 18"</b>	1	31	980608	*Brace-Rear	1
11	580649	*Spring- Leaf	1	32	581369	*Rivet- Pop 4.0 dia x 3.2 73SS5-2	4
12	503373	*Rivet- F/HD 3/16 x 27/64"	3	33	583151	Dust Seal- Flap	1
13	980733	*Rod- Height Selector (Sq Knob)	1	34	581369	Rivet- Pop 4.0 dia x 3.2 73SS5-2	2
14	580056	*Grip- Height Lever, Square Black	1	34a	502170	Washer, Nylon 5 x 12 x 2.0	2
15	580668	Bush- Pivot, Rear Axle	2	35	567585	Bracket- Flap	2
16	579292	Retainer- Axle, Rear, Steel Deck	2	36	579733	Spacer- Flap	2
17	581269	Axle- Front, 175mm	1	36a	503574	Clip- Starlock, 6mm dia	2
18	580030	Bush- Pivot, Front Axle	2	37	580025	Quadrant- Height Selector	1
19	529674	Retainer- Axle W, Front	2	38	503660	Rivet- Pop 4.8 dia x 9.0 73AS6-6	2
20	580790	<b>Wheel Assy- 175mm, MK6 White</b>	2	39	580453	Screw, S/T 3/8" x 1-1/8"	3
		(Includes 2 x 551212 per wheel)		Not Illustrated			
20a	580791	<b>Wheel Assy- 200mm, MK6 White</b>	2	502360	Engine- Loncin LC1P65FE-3 123cc	1	
		(Includes 2 x 551212 per wheel)		<b>Note, serial numbers from 8352572 ~ 8352771 used</b>			
21	551212	Bearing- Wheel, Ball Type	4	503081	Eng- Loncin LC1P61FE K5414 123cc	1	
21a	551212	Bearing- Wheel, Ball Type	4				

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